## Accu-Loc®



PH: (800) 882-8642 • FAX: (847) 759-0630 www.amibearings.com

#### **AMI Accu-Loc Features:**

Inch & Metric Available

Available in any Standard Duty Housing Style

Bore Sizes (3/4" to 2-7/16" and 20mm to 60mm)

Direct Interchangeability

Drop in Replacement for SealMaster (Skwezloc®)

Cylindrical OD (SUE200)

Spherical OD (UE200)

True Shaft Centering

Buna-Nitrile Seals

Eliminates Vibration (Noise Reduction)

No Ovality Transmitted to the Inner Raceway

Does not Mar or Damage Shafting

Installs in Seconds/Single Cap Screw

Precision Honed Races

Anti-Rotation Pin (NO Drop Pin!)

52100 Chromium Bearing Steel

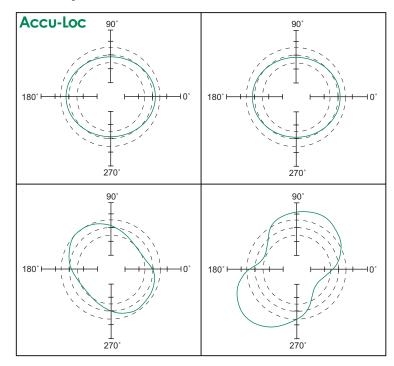
Black Oxide Finish - Standard

Kanigen (MZ20), Non-Electrolytic Nickel

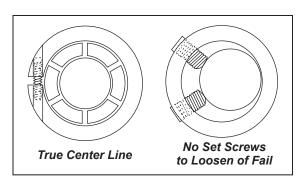
Chromium - Designed for High Washdown



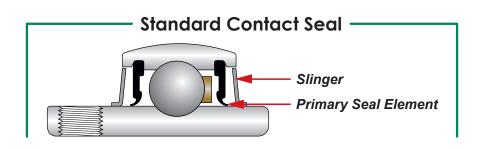
### Compare Accu-Loc vs. Set-Screws!







For quieter, smoother, more efficient running bearings under higher radial loads and a true center line.



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#### **Recommended Tightening Torque of Accu-Loc Cap Screws**

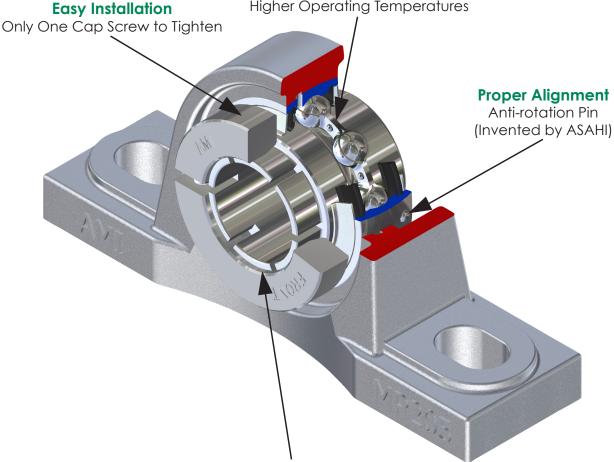
Applicable Bearing #	Recommended Tightening Torque (in-lb)		
	Black Oxide Finish	Kanigen Corrosion Resistant	
UE204-206	70	30	
UE207-208	90	45	
UE209	90	_	
UE210-211	180		
UE212	400	<u> </u>	

#### **Recommended Shaft Tolerances**

Inch Size Shafting	Metric Size Shafting	
Shaft Diameter up to 1-15/16"	Shaft Diameter up to 45mm	
Nominal to -0.0005"	Nominal to -0.013mm	
Shaft Diameters 2" to 4-7/16"	Shaft Diameters 50mm to 140mm	
Nominal to -0.0010"	Nominal to -0.025mm	

#### **Riveted Steel Cage**

Extends Bearing Life and Allows for Higher Operating Temperatures



### **Tapered Clamp Collar & Centerline Locking Device**

Provides Uniform Grip of the Inner Race to the Shaft at the Leading Edge of the Locking Collar, resulting in Lower Noise and Vibration at Higher Speeds.

Interchange by Manufacturer				
Bore Size	AMI	MB	SealMaster	
1 (in.)	SUE205-16	ER-16K	ER-16TC	
25 (mm)	UE205-16	KMB-45-1	2-ITC	